

# M.3

hex 24

# 0163

Diaphragm pressure switches up to 42 V with M3 screw terminal

- Made of zinc-plated steel (CrVI-free)
- M3 screw terminal
- Overpressure safety up to 8,700 psi (600 bar)<sup>1)</sup>



Adjustment range tolerance at room temperature	Male thread	Order number NO →  :	Order number NC →  :
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### 0163 Diaphragm pressure switches with M3 screw terminal

1.45 - 14.5 ± 2.90 psi (0.1 - 1 ± 0.2 bar)	M 10x1 taper	0163 - 401 01 - X - 001	0163 - 402 01 - X - 005
	1/4" BSPP	0163 - 401 03 - X - 003	0163 - 402 03 - X - 007
	1/8" NPT	0163 - 401 04 - X - 004	0163 - 402 04 - X - 008
	1/4" NPT	0163 - 401 09 - X - 343	0163 - 402 09 - X - 344
	7/16-20 UNF	0163 - 401 20 - X - 301	0163 - 402 20 - X - 303
	9/16-20 UNF	0163 - 401 21 - X - 302	0163 - 402 21 - X - 304
7.25 - 43.5 ± 4.35 psi (0.5 - 3 ± 0.3 bar)	M 10x1 taper	0163 - 421 01 - X - 070	0163 - 422 01 - X - 070
	1/4" BSPP	0163 - 421 03 - X - 070	0163 - 422 03 - X - 070
	1/8" NPT	0163 - 421 04 - X - 070	0163 - 422 04 - X - 070
	1/4" NPT	0163 - 421 09 - X - 070	0163 - 422 09 - X - 070
	7/16-20 UNF	0163 - 421 20 - X - 070	0163 - 422 20 - X - 070
	9/16-20 UNF	0163 - 421 21 - X - 070	0163 - 422 21 - X - 070
14.5 - 145 ± 7.25 psi (1 - 10 ± 0.5 bar)	M 10x1 taper	0163 - 405 01 - X - 017	0163 - 406 01 - X - 021
	1/4" BSPP	0163 - 405 03 - X - 019	0163 - 406 03 - X - 023
	1/8" NPT	0163 - 405 04 - X - 020	0163 - 406 04 - X - 024
	1/4" NPT	0163 - 405 09 - X - 347	0163 - 406 09 - X - 348
	7/16-20 UNF	0163 - 405 20 - X - 309	0163 - 406 20 - X - 311
	9/16-20 UNF	0163 - 405 21 - X - 310	0163 - 406 21 - X - 312
145 - 290 ± 14.50 psi (10 - 20 ± 1.0 bar)	M 10x1 taper	0163 - 409 01 - X - 033	0163 - 410 01 - X - 037
	1/4" BSPP	0163 - 409 03 - X - 035	0163 - 410 03 - X - 039
	1/8" NPT	0163 - 409 04 - X - 036	0163 - 410 04 - X - 040
	1/4" NPT	0163 - 409 09 - X - 351	0163 - 410 09 - X - 352
	7/16-20 UNF	0163 - 409 20 - X - 317	0163 - 410 20 - X - 319
	9/16-20 UNF	0163 - 409 21 - X - 318	0163 - 410 21 - X - 320
290 - 725 ± 29.0 psi (20 - 50 ± 2.0 bar)	M 10x1 taper	0163 - 413 01 - X - 049	0163 - 414 01 - X - 053
	1/4" BSPP	0163 - 413 03 - X - 051	0163 - 414 03 - X - 055
	1/8" NPT	0163 - 413 04 - X - 052	0163 - 414 04 - X - 056
	1/4" NPT	0163 - 413 09 - X - 355	0163 - 414 09 - X - 356
	7/16-20 UNF	0163 - 413 20 - X - 325	0163 - 414 20 - X - 327
	9/16-20 UNF	0163 - 413 21 - X - 326	0163 - 414 21 - X - 328

### Seal material – Application areas

NBR (BunaN)	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM (Viton®)	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.



**Your order number:** 0163 - XXX XX - X - XXX



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

# 0163

Diaphragm pressure switches up to 42 V with spade terminal

- Made of zinc-plated steel (CrVI-free)
- Spade terminal
- Overpressure safety up to 8,700 psi (600 bar)<sup>1)</sup>

Adjustment range tolerance at room temperature	Male thread	Order number NO →  :	Order number NC → :
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## 0163 Diaphragm pressure switches with spade terminal

1.45 - 14.5 ± 2.90 psi (0.1 - 1 ± 0.2 bar)	M 10x1 taper	0163 - 403 01 - X - 009	0163 - 404 01 - X - 013
	1/4" BSPP	0163 - 403 03 - X - 011	0163 - 404 03 - X - 015
	1/8" NPT	0163 - 403 04 - X - 012	0163 - 404 04 - X - 016
	1/4" NPT	0163 - 403 09 - X - 345	0163 - 404 09 - X - 346
	7/16-20 UNF	0163 - 403 20 - X - 305	0163 - 404 20 - X - 307
	9/16-20 UNF	0163 - 403 21 - X - 306	0163 - 404 21 - X - 308
7.25 - 43.5 ± 4.35 psi (0.5 - 3 ± 0.3 bar)	M 10x1 taper	0163 - 423 01 - X - 070	0163 - 424 01 - X - 070
	1/4" BSPP	0163 - 423 03 - X - 070	0163 - 424 03 - X - 070
	1/8" NPT	0163 - 423 04 - X - 070	0163 - 424 04 - X - 070
	1/4" NPT	0163 - 423 09 - X - 070	0163 - 424 09 - X - 070
	7/16-20 UNF	0163 - 423 20 - X - 070	0163 - 424 20 - X - 070
	9/16-20 UNF	0163 - 423 21 - X - 070	0163 - 424 21 - X - 070
14.5 - 145 ± 7.25 psi (1 - 10 ± 0.5 bar)	M 10x1 taper	0163 - 407 01 - X - 025	0163 - 408 01 - X - 029
	1/4" BSPP	0163 - 407 03 - X - 027	0163 - 408 03 - X - 031
	1/8" NPT	0163 - 407 04 - X - 028	0163 - 408 04 - X - 032
	1/4" NPT	0163 - 407 09 - X - 349	0163 - 408 09 - X - 350
	7/16-20 UNF	0163 - 407 20 - X - 313	0163 - 408 20 - X - 315
	9/16-20 UNF	0163 - 407 21 - X - 314	0163 - 408 21 - X - 316
145 - 290 ± 14.50 psi (10 - 20 ± 1.0 bar)	M 10x1 taper	0163 - 411 01 - X - 041	0163 - 412 01 - X - 045
	1/4" BSPP	0163 - 411 03 - X - 043	0163 - 412 03 - X - 047
	1/8" NPT	0163 - 411 04 - X - 044	0163 - 412 04 - X - 048
	1/4" NPT	0163 - 411 09 - X - 353	0163 - 412 09 - X - 354
	7/16-20 UNF	0163 - 411 20 - X - 321	0163 - 412 20 - X - 323
	9/16-20 UNF	0163 - 411 21 - X - 322	0163 - 412 21 - X - 324
290 - 725 ± 29.0 psi (20 - 50 ± 2.0 bar)	M 10x1 taper	0163 - 415 01 - X - 057	0163 - 416 01 - X - 061
	1/4" BSPP	0163 - 415 03 - X - 059	0163 - 416 03 - X - 063
	1/8" NPT	0163 - 415 04 - X - 060	0163 - 416 04 - X - 064
	1/4" NPT	0163 - 415 09 - X - 357	0163 - 416 09 - X - 358
	7/16-20 UNF	0163 - 415 20 - X - 329	0163 - 416 20 - X - 331
	9/16-20 UNF	0163 - 415 21 - X - 330	0163 - 416 21 - X - 332

### Seal material – Application areas

NBR (BunaN)	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM (Viton®)	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.

**Your order number:** 0163 - XXX XX - X - XXX

# M.3

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M



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

# Pressure switches hex 24

## Technical data

M.3

hex 24



Rated working voltage:	10 ... 42 VAC/DC	
Rated current range (resistive load, DC12 and AC12):	10 mA ... 4 A	
Switching power DC12 / AC12:	100 W / 100 VA	
Temperature resistance of sealing materials:	NBR (BunaN)	-40 °F ... +212 °F (-40 °C ... +100 °C)
	EPDM	-22 °F ... +248 °F (-30 °C ... +120 °C)
	EPDM-W270, diaphragm	-4 °F ... +212 °F (-20 °C ... +100 °C)
	FKM (Viton®) (in diaphragm pressure switch)	+23 °F ... +248 °F (-5 °C ... +120 °C)
	FKM (Viton®) (in piston pressure switch)	+14 °F ... +248 °F (-10 °C ... +120 °C)
	Silicone, diaphragm	-40 °F ... +248 °F (-40 °C ... +120 °C)
	HNBR	-22 °F ... +248 °F (-30 °C ... +120 °C)
Switching frequency:	200 / min.	
Mechanical life expectancy:	1,000,000 cycles (for diaphragm pressure switches, life expectancy value only applies for switching pressures to max. 725 psi / 50 bar)	
Pressure rise rate:	≤ 14.5 psi/ms (1 bar/ms)	
Differential:	Average value 5 – 30 % depending on type, not adjustable	
Vibration resistance:	10 g; 5 – 200 Hz sine wave; DIN EN 60068-2-6	
Shock resistance:	294 m/s <sup>2</sup> ; 14 ms half sine wave; DIN EN 60068-2-27	
Protection class:	IP65 Terminals IP00	
Weight:	approx. 3.17 oz (90 g)	

Type:		0163	0164	0166	0167	0168	0169
Material:	Zinc-plated steel (CrVI-free)	●		●		●	●
	Stainless steel		●				
	Brass				●		
Overpressure safety up to:	35 bar				●		
	300 bar			●		●	
	600 bar	●	●				●



M

# Socket devices and protective caps

- IP65 socket devices or IP54 rubber protective caps for increased protection
- Simple installation with plug-in socket devices

 <p>60 Ø 28</p>	 <p>46 Ø 28</p>	 <p>55 Ø 31</p>	 <p>~ 54 45 Ø 34</p>
<p><b>Rubber protective cap</b></p> <p>With central cable feed-through for 1.5 – 5 mm cable diameter</p> <p><b>With rubber protective cap fitted: IP54</b></p> <p>Suitable for voltages up to 42 V</p>	<p><b>Rubber protective cap</b></p> <p>With two cable feed-throughs for 1.7 – 2.2 mm cable diameter</p> <p><b>With rubber protective cap fitted: IP54</b></p> <p>Suitable for voltages up to 42 V</p>	<p><b>Rubber protective cap</b></p> <p>With two cable feed-throughs for 1.7 – 2.3 mm cable diameter</p> <p><b>With rubber protective cap fitted: IP54</b></p> <p>Suitable for voltages up to 42 V</p>	<p><b>Socket device</b></p> <p>PG9 screw fitting (tightening range 6 – 9 mm)</p>  <p><b>With socket device fitted: IP65</b></p> <p>Suitable for voltages up to 250 V</p>
<p>suitable for series</p> <p><b>0151 / 0163 / 0164 / 0166 0167 / 0168 / 0169</b></p>	<p>suitable for series</p> <p><b>0151 / 0163 / 0164 / 0166 0167 / 0168 / 0169</b></p>	<p>suitable for series</p> <p><b>0170 / 0171 / 0180* / 0181* 0183* / 0186* / 0187* 0190 / 0191 / 0196 / 0197</b></p> <p>(*up to 42 V)</p>	<p>suitable for series</p> <p><b>0170 / 0171 / 0180 / 0181 0183 / 0186 / 0187 0190 / 0191 / 0196 / 0197</b></p>
<p>Order number:</p> <p><b>1-1-66-621-010</b></p>	<p>Order number:</p> <p><b>1-1-66-621-003</b></p>	<p>Order number:</p> <p><b>1-1-70-621-007</b></p>	<p>Order number:</p> <p><b>1-1-80-652-002</b></p>

## Pressure switches hex 24

NC or NO, maximum voltage 42 V



- Most cost-effective solution for mechanical pressure monitoring
- Stable switching point even after long use and high load
- Switching point can be adjusted when fitted on site <sup>1)</sup>
- High pressure resistance, compact, small switches, available as normally closed (NC) or normally open (NO)
- For solutions with integrated connectors please refer to chapter M.1, starting at page 22

<sup>1)</sup> Pressure switches can also be supplied preset at factory.  
Our preset switches are sealed with lacquer paint, set points are embossed on the housing.