# FS10i Flow Switch/Monitor

E.01.3290-E-250217 www.tempco.be

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- Chemical Injection Assurance
- Nitrogen Purge Verification
- Compressor Leakage

Wherever detection and user warning of a flow rate that is either too high or too low is required, the FS10i is the solution. For either liquids or gases, the FS10i is a flow sensing instrument that provides a highly accurate, repeatable and fast-responding flow trip point or alarm setting. The FS10i comes standard with both a 1A relay output for alarm/trip point setting, and a 4-20 mA analog output for trending and monitoring. The trip point can be set as high or low, and can be adjusted with hysteresis and/or time delay. The FS10i is easily set-up in the field using either the two-button keypad, or with a PC connection to the FS10i's serial port. The instrument features a ten (10) LED array to indicate actual flow range and, when trip point is reached, the LED will begin to flash to provide an immediate visual indication to the user. To ensure best performance and installation ease, the FS10i is available in a choice of three flow element lengths (insertion depth) and process connections: a 2 inch [50 mm] length with a 1/4" NPT (M); or a 6 inch [150 mm] length, variable depth, with 1/2" NPT(M) compression fitting, with either a Teflon or metal ferrule.

The FS10i is the only product in its class to carry a SIL 2 compliance rating with a 90% Safe Failure Fraction (SFF).

### FS10i Features

- For Liquid or Gas Flow Detection
- Relay and 4-20 mA Monitoring Outputs Standard
- Ultra Reliable, No Moving Parts Design
- Easy, User Set-up
- 10 LED Display Array and Two-Button Key Pad
- SIL 2 Compliance Rating
- Optional Div 2/Zone 2 Approvals
- Standard M12 connection to electronics

## **FS10i Specifications**

### Instrument

Measuring Principal: Thermal dispersion Response Time: 4 sec. (1 time constant) Process Connections: 1/4" NPT (M) or 1/2" NPT (M) compression fitting with either Teflon or metal ferrule Repeatability: ±0.5% of reading / Warranty: 1 Year

# **Agency Approvals**

FM, FMc For use in Class I, II, III, Division 2, Groups A, B, C, E, F and G indoor/outdoor Type 4X Hazardous (Classified) Locations ATEX/UKEX II 3 G Ex ec IIC T4 Gc, II 3 D Ex tc IIIC T81°C Dc.  $-40^{\circ}C \le Ta \le +71^{\circ}C$ Input: 24Vdc, 2.5W IP64 IECEx Ex ec IIC T4 Gc Ex tc IIIC T81°C Dc  $-40^{\circ}C \le Ta \le +71^{\circ}C$ Input: 24Vdc, 2.5W IP64 Ingress Protection: IP65, IP66, IP67 in non-hazardous locations

Other Compliances: CE Marking, CRN, complies with NEC & CEC code requirements of ANSI / ISA 12.27.01-2011 as a single seal device, EAC / TR CU, UKCA, KC Certification (Korea), RoHS Compliant, SIL 2 Compliant; Safe Failure Fraction (SFF) 90%

# **Flow Element**

### **Materials of Construction (Wetted Parts)**

316L SS with Hastelloy-C22 thermowells

Flow Sensitivity/Setpoint Range

Water: 0.01 FPS to 0.5 FPS [0,003 MPS to 0,15 MPS] Air: 0.25 FPS to 400 SFPS [0,076 MPS to 122 MPS]

#### Repeatability: ±0.5% of reading

**Temperature Coefficient** For temperatures  $> \pm 30$  °F [ $\pm 16$  °C]

Gas: Maximum  $\pm 0.025$  % of reading/°F up to 250 °F [ $\pm 0,05$  % of reading/°C up to 121 °C]

Liquid: Maximum  $\pm 0.2$  % of reading / °F up to 250 °F [ $\pm 0,367$  % of reading / °C up to 121 °C]

FS10i specifications continued on next page

# **FS10i Specifications**

FS10i specifications continued from previous page

### Sensor

### **Operating Temperature**

-40 °F to 250 °F [-40 °C to 121 °C] Teflon ferrule maximum temperature is 200 °F [93 °C]

### **Operating Pressure**

2000 psi [138 bar] Teflon ferrule maximum pressure is 150 psig [10 bar(g)]

### Insertion "U" lengths

2" [50 mm] fixed

6" [152 mm] with variable insertion depth, compression fitting with Teflon or metal ferrule

# **Electronics**

### Display

10 segment LED array, sequential lighting related to flow rate and flashing when trip point exceeded

### **Output Signals**

Relay: SPDT, 1A @ 24 Vdc, 120 Vac (ATEX: DC Only)

Analog: 4-20 mA trending \*

RS232C I/O Serial:

500 ohm maximum load; user scalable, general purpose, uncalibrated output proportional to flow rate for trend monitoring or assignable to temperature; fault indication per NAMUR NE43 guidelines, user-selectable for high (>21.0 mA) or low (<3.6 mA) default

For linearized and calibrated analog outputs, see FCI's line of thermal mass flow meter products

#### Operation

Two top-mounted buttons to program switch/trip point, zero and span setting, fail-safe, relay hysterisis and relay time delay; button operation may be user disabled to prevent unwanted changes; all set-up function are also user programmable via the RS232C serial port

Trip Point Hysteresis Control: 0-100% of span

Trip Point Time Delay: user settable for 0-65,000 seconds

Input Power: 24 Vdc (21.5 Vdc to 30 Vdc); 2.5 watts maximum **Operating Temperature:** -40 °C to 160 °F [-40 °C to 71 °C]

# Enclosure / Housing

Material: stainless steel body; aluminum end-cap/top with polyester overlay and clear, silicone sheath impact guard

### **Protection Ratings**

Non-Ex installations: IP65, IP66, IP67 FM, FMc approved: NEMA 4X ATEX, IECEx approved: IP64



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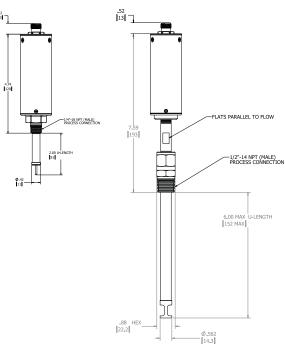
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# **Dimensional Drawings**

### Integral Mount



# Input/Output Wiring Diagrams

